



**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM**

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date: August 3, 2023

Effective Date: August 3, 2023

Expiration Date: August 2, 2028

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 17-00060

Natural Minor

Federal Tax Id - Plant Code: 25-1359034-25

Owner Information

Name: ROSEBUD MINING CO
Mailing Address: 301 MARKET ST
KITTANNING, PA 16201-1504

Plant Information

Plant: ROSEBUD MINING CO/LJC COAL PREP PLT
Location: 17 Clearfield County 17930 Huston Township
SIC Code: 1221 Mining - Bituminous Coal And Lignite - Surface

Responsible Official

Name: JOHN J ST CLAIR
Title: MGR OF PERMITTING
Phone: (724) 545 - 6222 Email: John.St.Clair@rosebudmining.com

Permit Contact Person

Name: JOHN J ST CLAIR
Title: MGR OF PERMITTING
Phone: (724) 545 - 6222 Email: John.St.Clair@rosebudmining.com

[Signature] _____

MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION



SECTION A. Table of Contents

Section A. Facility/Source Identification

Table of Contents
Site Inventory List

Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- #011 Operating Permit Modifications
- #012 Severability Clause.
- #013 De Minimis Emission Increases.
- #014 Operational Flexibility.
- #015 Reactivation
- #016 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- #019 Sampling, Testing and Monitoring Procedures.
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.
- #023 Reporting
- #024 Report Format

Section C. Site Level State Only Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

Section D. Source Level State Only Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

Section E. Source Group Restrictions

- E-I: Restrictions



SECTION A. Table of Contents

- E-II: Testing Requirements
- E-III: Monitoring Requirements
- E-IV: Recordkeeping Requirements
- E-V: Reporting Requirements
- E-VI: Work Practice Standards
- E-VII: Additional Requirements

Section F. Alternative Operating Scenario(s)

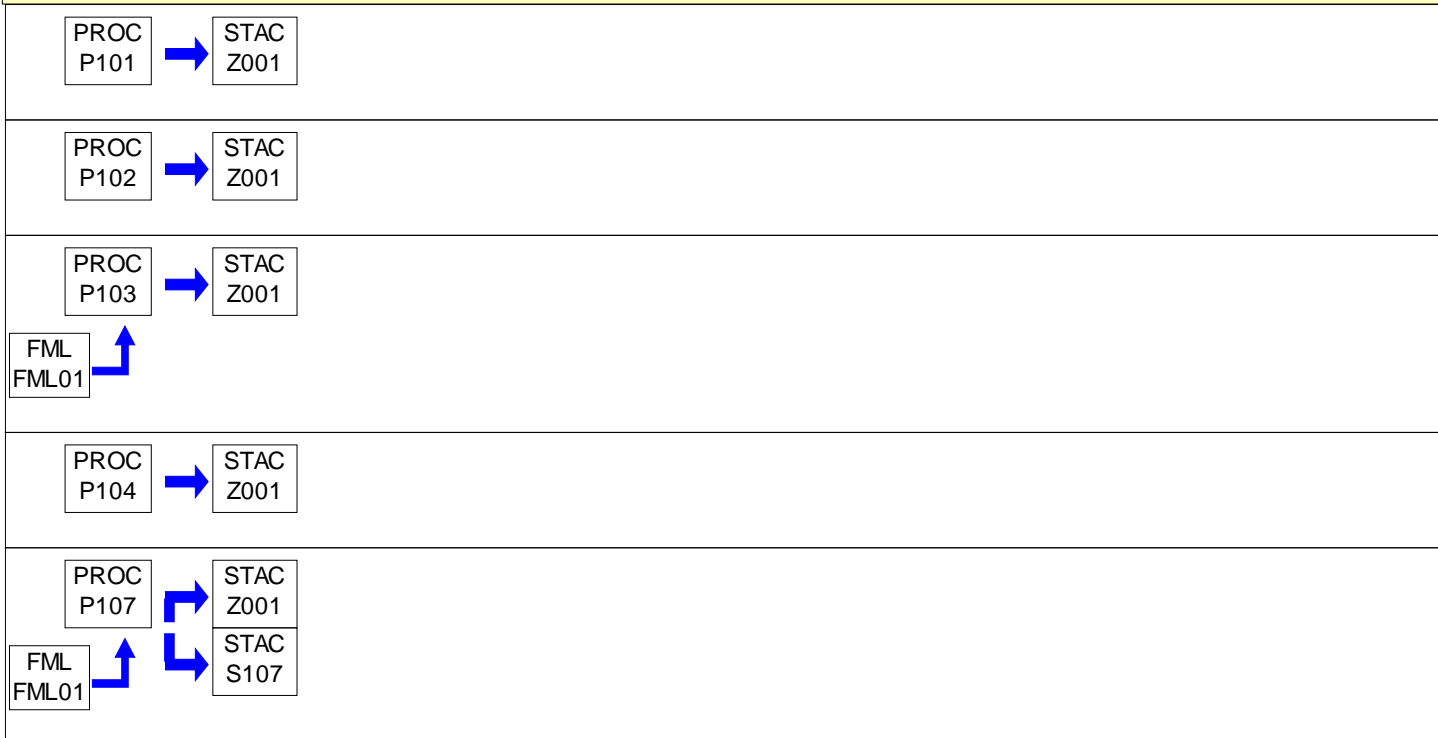
- F-I: Restrictions
- F-II: Testing Requirements
- F-III: Monitoring Requirements
- F-IV: Recordkeeping Requirements
- F-V: Reporting Requirements
- F-VI: Work Practice Standards
- F-VII: Additional Requirements

Section G. Emission Restriction Summary

Section H. Miscellaneous

**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
P101	COAL PREPARATION PLANT	300.000 Tons/HR	COAL
P102	COAL STOCKPILING & RAILCAR/TRUCK LOADING OPERATIONS	230.000 Tons/HR	CLEAN COAL
P103	BELT HEATERS	18.000 Gal/HR	DIESEL (TOTAL COMBINE
P104	REMOTE RESERVOIR COLD CLEANING MACHINE		
P107	SMALL SCREENER WITH DIESEL-FIRED ENGINE	400.000 Tons/HR	COAL
		5.000 Gal/HR	Diesel Fuel
FML01	DIESEL FUEL		
S107	DEISEL-FIRED ENGINE STACK		
Z001	FUGITIVE EMISSIONS		

PERMIT MAPS

**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
- (1) For a synthetic minor facility, a fee equal to:
- (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
 - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
 - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

**SECTION B. General State Only Requirements**

(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

**SECTION B. General State Only Requirements**

- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

**SECTION B. General State Only Requirements**

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

**SECTION B. General State Only Requirements**

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

(1) Section 127.14 (relating to exemptions)

(2) Section 127.447 (relating to alternative operating scenarios)

(3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)

(4) Section 127.449 (relating to de minimis emission increases)

(5) Section 127.450 (relating to administrative operating permit amendments)

**SECTION B. General State Only Requirements**

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]**Reactivation**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

**SECTION B. General State Only Requirements**

records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]**Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

No person may permit the emission into the outdoor atmosphere of fugitive air contaminants from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
- (8) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (a) the emissions are of minor significance with respect to causing air pollution; and
 - (b) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

No person may permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in (1) through (8) in Condition #001 above if the emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.41]**Limitations**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

004 [25 Pa. Code §123.42]**Exceptions**

The emission limitations of 25 Pa. Code §123.41 shall not apply to a visible emission in any of the following instances:

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in 25 Pa. Code §123.1(a)(1)-(9) (relating to prohibition of certain fugitive emissions).

**SECTION C. Site Level Requirements****Throughput Restriction(s).****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

The facility shall not process more than 2,600,000 tons of raw coal, nor produce more than 2,000,000 tons of product coal, in any 12 consecutive month period.

II. TESTING REQUIREMENTS.**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

If, at any time, the Department has cause to believe that air contaminant emissions from any of the sources authorized herein are in excess of the limitations specified in, or established pursuant to, any applicable regulation contained in 25 Pa. Code, Subpart C, Article III, the Department may require the permittee to conduct tests deemed necessary by the Department to determine the actual emission rate(s). The permittee shall perform such tests in accordance with applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) and in accordance with any restrictions or limitations established by the Department within one hundred and eighty (180) days of the date the Department notifies the permittee, in writing, of the testing requirement.

007 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) Pursuant to 25 Pa. Code § 139.3, at least 90 calendar days prior to commencing a EPA reference method testing program, a test protocol shall be submitted to the Department for review and approval. One electronic copy shall be sent to the Northcentral Regional Office Air Quality Program Manager and one electronic copy shall be sent to the PSIMS Administrator in Central Office. The test protocol shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(b) Pursuant to 25 Pa. Code § 139.3, at least 15 calendar days prior to commencing an emission testing program, notification as to the date and time of testing shall be given to the Northcentral Regional Office. Notification shall also be sent to the Division of Source Testing and Monitoring. Notification shall not be made without prior receipt of a protocol acceptance letter from the Department.

(c) If applicable, pursuant to 40 CFR § 60.8(a), 40 CFR § 61.13(f) and 40 CFR § 63.7(g), complete test reports shall be submitted to the Department no later than 60 calendar days after completion of the on-site testing portion of an EPA reference method test program.

(d) Pursuant to 25 Pa. Code § 139.53(b) a complete test report shall include a summary of the emission results on the first page of the report indicating if each pollutant measured is within permitted limits and a statement of compliance or noncompliance with all applicable permit conditions. The summary results will include, at a minimum, the following information:

1. A statement that the owner or operator has reviewed the report from the emissions testing body and agrees with the findings.
2. Permit number(s) and condition(s) which are the basis for the evaluation.
3. Summary of results with respect to each applicable permit condition.
4. Statement of compliance or non-compliance with each applicable permit condition.

(e) Pursuant to 25 Pa. Code § 139.3, all submittals shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(f) All testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(g) Pursuant to 25 Pa. Code § § 139.53(a)(1) and 139.53(a)(3), electronic copies of all submittals, besides notifications, shall be sent to the Northcentral Regional Office Air Quality Program Manager, with deadlines verified. In addition, an electronic copy shall be sent to the PSIMS Administrator in Central Office. Email addresses are provided on the PA DEP

**SECTION C. Site Level Requirements**

website.

(h) The permittee shall insure all federal reporting requirements contained in the applicable subpart of 40 CFR are followed, including timelines more stringent than those contained herein. In the event of an inconsistency or any conflicting requirements between state and the federal, the most stringent provision, term, condition, method or rule shall be used by default.

008 [25 Pa. Code §139.1]**Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on a source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

009 [25 Pa. Code §139.11]**General requirements.**

(a) As specified in 25 Pa. Code §139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(b) As specified in 25 Pa. Code §139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

- (1) A thorough source description, including a description of any air cleaning devices and the flue.
- (2) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature and other conditions which may affect emissions from the process.
- (3) The location of sampling ports.
- (4) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO₂, O₂ and N₂), static and barometric pressures.
- (5) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (6) Laboratory procedures and results.
- (7) Calculated results.

III. MONITORING REQUIREMENTS.**# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall conduct a weekly inspection of the facility during daylight hours while the facility is operating to detect visible emissions, visible fugitive emissions, and malodors. Weekly inspections are necessary to determine:

- (1) The presence of visible emissions.
- (2) The presence of visible fugitive emissions.
- (3) The presence of malodors beyond the boundaries of the facility.

(b) Any monitoring performed by the permittee which detects visible emissions, visible fugitive emissions and/or malodors that have the potential to exceed an applicable limit other condition specified herein shall be reported to the facility's manager at once.

**SECTION C. Site Level Requirements****IV. RECORDKEEPING REQUIREMENTS.****# 011 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

The permittee shall maintain accurate and comprehensive records of the number of tons of raw coal delivered to the facility each month. All records generated pursuant to this condition shall be retained on-site for a period of at least 5 years from the date of generation and shall be provided to the Department upon request.

**# 012 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

The permittee shall maintain and make available, upon request by the Department, records in a logbook (electronic or hard-copy) of the weekly facility inspections performed by operating personnel including the dates, times and results of the required monitoring, along with any other information in accordance with the recordkeeping requirements in section B herein including the corrective action(s) taken to abate and/or taken to prevent future occurrences if applicable based on the required monitoring.

**# 013 [25 Pa. Code §135.5]
Recordkeeping**

(a) The permittee shall maintain such records, including computerized records, as may be necessary to comply with 25 Pa. Code §135.3. These may include records of production, fuel usage, equipment maintenance or other information, determined by the Department to be necessary for identification and quantification of air contaminant emissions.

(b) All such records shall be retained for at least 5 years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.**# 014 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

The permittee shall submit all requested reports in accordance with the Department's suggested format.

**# 015 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

(a) The permittee shall submit to the Air Program Manager all requests, reports, applications, submittals, and other communications concerning applicable federal NSPS and NESHAP.

(b) In accordance with 40 CFR §§ 60.4 and 63.10, copies of all requests, reports, applications, submittals, and other communications shall also be submitted to the EPA via the Compliance and Emissions Data Reporting Interface (CEDRI) accessible at <https://cdx.epa.gov> unless electronic reporting is not available, in which case a copy shall be sent to the following address:

United States Environmental Protection Agency, Region III
Office of Air Enforcement and Compliance Assistance (3AP20)
1650 Arch St.
Philadelphia, PA 19103-2029

**# 016 [25 Pa. Code §127.442]
Reporting requirements.**

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

**SECTION C. Site Level Requirements**

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

VI. WORK PRACTICE REQUIREMENTS.**# 017 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

For any source specified in 25 Pa. Code §123.1(a)(1) through (7) and (9), the permittee shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or the clearing of land.
- (2) Application of asphalt, oil, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

018 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

The speed limit on all facility roadways shall be 15 miles per hour. This speed limit shall be posted in readily visible locations throughout the facility.

019 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

An operable water truck equipped with a pressurized spray bar and pressurized hose or nozzle connection shall be maintained on-site at all times and shall be used as needed to control fugitive dust from plant roadways and stockpile areas.

**SECTION C. Site Level Requirements****# 020 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

All trucks entering or exiting the facility via a public roadway shall be completely tarped or otherwise covered unless empty. This requirement shall be posted in readily visible locations throughout the facility.

021 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

a) That portion of road beginning at the intersection of Route 153 and the public road from which the facility is accessed, and ending 100 feet past the intersection with Moose Grade Road in the direction of the facility, shall be paved. This paved area shall be routinely swept with a vacuum-type sweeper or hosed off with water. The remainder of the plant roadways must either be paved or chipped with stone.

b) That portion of road beginning where the paved portion ends and ending at the truck dump bin incorporated in Source P101 shall be routinely treated with tar, road oil, appropriate dust suppressants, etc.

VII. ADDITIONAL REQUIREMENTS.**# 022 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the act [The Air Pollution Control Act (35 P.S. §§ 4001-4015)].

023 [25 Pa. Code §123.31]**Limitations**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

024 [25 Pa. Code §129.14]**Open burning operations**

No person may permit the open burning of material at this facility unless in accordance with 25 Pa. Code §129.14.

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

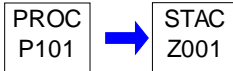
No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: P101

Source Name: COAL PREPARATION PLANT

Source Capacity/Throughput: 300.000 Tons/HR COAL

**I. RESTRICTIONS.****Emission Restriction(s).**

**# 001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.254]
Subpart Y - Standards of Performance for Coal Preparation Plants
Test methods and procedures.**

60.254(a)

The permittee shall not cause to be discharged into the atmosphere from any coal processing and conveying equipment, coal storage system, or coal transfer and loading system processing coal constructed, reconstructed, or modified on or before April 28, 2008, gases which exhibit 20 percent opacity or greater.

60.254(b)

reserved.

60.254(c)

reserved.

II. TESTING REQUIREMENTS.

**# 002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.255]
Subpart Y - Standards of Performance for Coal Preparation Plants
Performance tests and other compliance requirements.**

The permittee shall comply with the testing and other requirements as applicable to Source ID P101 pursuant to 40 CFR sections 60.255 and 60.257.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

**# 003 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

(a) The permittee shall maintain accurate and comprehensive records of the number of tons of clean coal loaded out from the railcar loading operation incorporated in Source P101 each month.

(b) All records generated pursuant to this condition shall be retained on-site for a period of at least 5 years from the date of generation and shall be provided to the Department upon request.

V. REPORTING REQUIREMENTS.

**# 004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.258]
Subpart Y - Standards of Performance for Coal Preparation Plants
Reporting and recordkeeping.**

The permittee shall comply with the reporting and other requirements as applicable to Source ID P101 pursuant to 40 CFR sections 60.258.

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The rotary breaker incorporated in Source P101 shall be enclosed except for a feed opening and a discharge opening.

006 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The truck dump bin incorporated in Source P101 shall be equipped with a roof and three (3) sides extending from the ground to the roof.

007 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

All raw coal shall be stockpiled via a stacking tube.

008 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

All conveyors shall be equipped with either full or partial enclosures. If partial enclosures are determined by the Department to be inadequate for controlling fugitive particulate matter emissions, the conveyors shall be fully enclosed.

009 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

All clean coal from the wet preparation plant incorporated in Source P101 which is not stockpiled on-site shall be loaded into railcars via Item (7) of Source P101 using a flood loading technique. Front-end loaders shall not be used to load coal into railcars, nor shall front-end loaders be used to load coal onto the clean coal conveyor or into the railcar loadout hopper/bin incorporated in Source P101.

010 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

No volatile organic compound-containing or volatile hazardous air pollutant-containing materials shall be added to the water used in the wet preparation operation incorporated in Source P101, nor shall such materials be used in place of water in the operation.

VII. ADDITIONAL REQUIREMENTS.**# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source P101 is a coal preparation plant consisting of the following:

- (a) a raw coal truck dump
- (b) a 10x16 Birmingham rotary breaker and associated rock bin with truck loadout
- (c) a raw coal stockpiling operation incorporating a stacking tube and underground reclaim
- (d) a partially enclosed screening building containing a double deck screen and impact crusher

**SECTION D. Source Level Requirements**

- (e) a wet preparation plant incorporating four (4) dry Morgensen screens and various wet coal cleaning operations
- (f) a truck loadout for wet preparation plant refuse products
- (g) a railcar loading operation associated with the wet preparation plant that incorporates a clean coal conveyor, surge bin and flood loadout
- (h) conveyors used to transfer material between the raw coal truck dump and rotary breaker, the rotary breaker and the raw coal stacking tube, the raw coal underground reclaim feeder and the screening building double deck screen, and the impact crusher and the wet preparation plant.

012 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.250]**Subpart Y - Standards of Performance for Coal Preparation Plants****Applicability and designation of affected facility.**

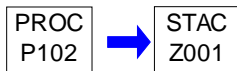
Source ID P101 is subject to Subpart Y of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.250 through 60.258. The permittee shall comply with all applicable requirements pertaining to Source ID P101 as specified in 40 CFR 60.250 through 60.258.

**SECTION D. Source Level Requirements**

Source ID: P102

Source Name: COAL STOCKPILING & RAILCAR/TRUCK LOADING OPERATIONS

Source Capacity/Throughput: 230.000 Tons/HR CLEAN COAL

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.**# 001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.254]****Subpart Y - Standards of Performance for Coal Preparation Plants****Test methods and procedures.**

60.254(a)

The permittee shall not cause to be discharged into the atmosphere from any coal processing and conveying equipment, coal storage system, or coal transfer and loading system processing coal constructed, reconstructed, or modified on or before April 28, 2008, gases which exhibit 20 percent opacity or greater.

60.254(b)

reserved.

60.254(c)

reserved.

002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.255]**Subpart Y - Standards of Performance for Coal Preparation Plants****Performance tests and other compliance requirements.**

The permittee shall comply with the testing and other requirements as applicable to Source ID P102 pursuant to 40 CFR sections 60.255 and 60.257.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain accurate and comprehensive records of the following:

(1) the number of tons of coal loaded into railcars from the clean coal storage piles incorporated in Source P102 each month using the railcar loading chute incorporated in Source P102 as well as the portion of this amount, if any, that was not first processed through the wet coal cleaning operations incorporated in Source P101.

(2) the number of tons of coal loaded into trucks each month as well as any portion of this amount, if any, that was not first processed through the wet coal cleaning operations incorporated in Source P101.

(3) the results of all coal moisture analyses performed.

**SECTION D. Source Level Requirements**

(b) All records generated pursuant to this condition shall be retained on-site for a period of at least 5 years from the date of generation and shall be provided to the Department upon request. These records shall include all background information and calculations used in the derivation of the reported values.

V. REPORTING REQUIREMENTS.

**# 004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.258]
Subpart Y - Standards of Performance for Coal Preparation Plants
Reporting and recordkeeping.**

The permittee shall comply with the reporting and other requirements as applicable to Source ID P102 pursuant to 40 CFR sections 60.258.

VI. WORK PRACTICE REQUIREMENTS.

**# 005 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

All clean coal from Source P101 which is stockpiled on-site shall be placed onto stockpiles with radial stacking conveyors. The freefall distance from the end of these stacking conveyors to the top of the stockpiles shall be maintained at 5 or less feet at all times.

**# 006 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

All conveyors shall be equipped with either full or partial enclosures. If partial enclosures are determined by the Department to be inadequate for controlling fugitive particulate matter emissions, the conveyors shall be fully enclosed.

**# 007 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

All coal loaded into railcars from Source P102 shall be loaded using a flood loading technique. Front end loaders shall not be used to load railcars.

**# 008 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

Trucks may be loaded with front end loaders, but only if the front end loader bucket-to-truck height is kept to a minimum at all times and only if the moisture content of the coal being loaded is 5%, by weight, or greater.

VII. ADDITIONAL REQUIREMENTS.

**# 009 [25 Pa. Code §127.441]
Operating permit terms and conditions.**

Source P102 is a coal stockpiling & railcar/truck loading operations consisting of two radial stacking conveyors, five other associated conveyors, two clean coal storage piles, a clean coal reclaim tunnel with two feeders, one for each stockpile, and a railcar flood loading chute. Source P102 and the railcar loading operation incorporated in Source P101 are 2 different loading operations.

**SECTION D. Source Level Requirements****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

No coal shall be stockpiled on-site unless it has either been processed through the wet coal cleaning operations incorporated in Source P101 or will be processed through said operations prior to removal from the site.

011 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code §§127.1 and 127.12]

(a) All coal placed onto stockpiles incorporated in Source P102 shall have a moisture content of at least 5%, by weight, as shall all coal removed from the stockpiles and loaded into railcars and trucks.

(b) The permittee shall demonstrate compliance with this requirement each month by collecting a gross sample from each coal stockpile in accordance with ASTM D6883, "Standard Practice for Manual Sampling of Stationary Coal from Railroad Cars, Barges, Trucks, or Stockpiles," preparing these samples for analysis in accordance with ASTM D2013, "Standard Method of Preparing Coal Samples for Analysis," and determining the moisture content of each sample in accordance with ASTM D3302, "Standard Test Method for Total Moisture in Coal," or an alternate method determined by the Department to be equivalent.

012 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.250]**Subpart Y - Standards of Performance for Coal Preparation Plants****Applicability and designation of affected facility.**

Source ID P102 is subject to Subpart Y of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.250 through 60.258. The permittee shall comply with all applicable requirements pertaining to Source ID P102 as specified in 40 CFR 60.250 through 60.258.

**SECTION D. Source Level Requirements**

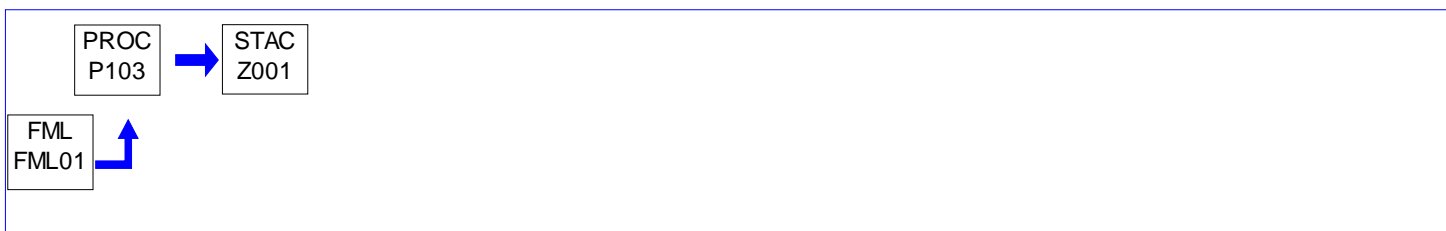
Source ID: P103

Source Name: BELT HEATERS

Source Capacity/Throughput:

18.000 Gal/HR

DIESEL (TOTAL COMBINED)

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

The concentration of particulate matter in the effluent gases of the belt heaters incorporated in Source P103 shall not exceed 0.04 grains per dry standard cubic foot of effluent gas volume.

002 [25 Pa. Code §123.21]

General

The concentration of sulfur oxides, expressed as sulfur dioxide (SO₂), in the effluent gases of the belt heaters incorporated in Source P103 shall not exceed 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

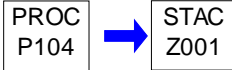
Source P103 consists of six 420,000 Btu per hour Wayne Combustion HS Model Blue Angel Plus diesel-fired conveyor belt heaters.

**SECTION D. Source Level Requirements**

Source ID: P104

Source Name: REMOTE RESERVOIR COLD CLEANING MACHINE

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §129.63]****Degreasing operations**

The permittee shall maintain accurate and comprehensive records of the name and address of the solvent supplier, the type of solvent including the product or vendor identification number, and the vapor pressure of the solvent measured in millimeter of mercury at 20°C (68°F) for each and every solvent used in Source P104. An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this condition.

All such records shall be retained for at least 5 years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §129.63]****Degreasing operations**

Source P104 shall have a permanent, conspicuous label summarizing the following operating requirements:

- (1) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.
- (2) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.
- (3) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.
- (4) Air agitated solvent baths may not be used.
- (5) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

**SECTION D. Source Level Requirements**

In addition, the label shall include the following discretionary good operating practices:

- (1) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.
- (2) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.
- (3) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

003 [25 Pa. Code §129.63]**Degreasing operations**

Source P104 shall either be equipped with a perforated drain with a diameter of not more than 6 inches or have a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent.

004 [25 Pa. Code §129.63]**Degreasing operations**

The permittee shall not use in Source P104 any solvent with a vapor pressure of 1.0 millimeter of mercury or greater, nor any halogenated solvent.

005 [25 Pa. Code §129.63]**Degreasing operations**

Source P104 shall be operated in accordance with the following procedures:

- (1) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.
- (2) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.
- (3) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.
- (4) Air agitated solvent baths may not be used.
- (5) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

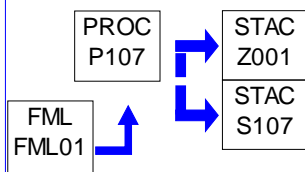
Source P104 is the 55-gallon remote reservoir cold cleaning machine that uses a stoddard solvent (Kensol 30).

**SECTION D. Source Level Requirements**

Source ID: P107

Source Name: SMALL SCREENER WITH DIESEL-FIRED ENGINE

Source Capacity/Throughput:	400.000 Tons/HR	COAL
	5.000 Gal/HR	Diesel Fuel

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

The concentration of particulate matter in the exhaust of the diesel-fired engine incorporated in Source P107 shall not exceed 0.04 grains per dry standard cubic foot of effluent gas volume.

002 [25 Pa. Code §123.21]

General

The concentration of sulfur oxides, expressed as sulfur dioxide (SO₂), in the exhaust from the diesel-fired engine incorporated in Source P107 shall not exceed 500 parts per million, by volume, dry basis.

Operation Hours Restriction(s).

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source ID P107 shall not be operated more than 100 hours in any 12 consecutive month period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall keep records of the number of hours that Source P107 is operated on a monthly basis to verify compliance with the operational hour limitation.

(b) All records generated pursuant to this condition shall be kept for a minimum of five (5) years and shall be made available to the Department upon request.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

In accordance with 40 CFR section 63.6655, the permittee shall keep records of the maintenance conducted on the Source ID P107 engine in order to demonstrate that it was operated and maintained according to the manufacturer's emission-related operation and maintenance instructions or your own maintenance plan for the Source ID P107 engine.

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

006 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6603]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?

the permittee shall perform the following on the diesel-fired engine incorporated in Source P107:

- (a) Change the oil and filter every 1,000 hours of operation or annually, whichever comes first,
- (b) Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary,
- (c) Inspect all hoses and belts every 500 hours of operation or annually whichever comes first and replace as necessary.

007 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6603]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?

The permittee shall minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for the appropriate and safe loading of the engine, not to exceed 30 minutes.

VII. ADDITIONAL REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Source P107 is a Terex model Supertrack 683 screener with a 95 brake horsepower Deutz diesel-fired engine as previously approved via RFD from approximately April 2014.

009 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.250]

Subpart Y - Standards of Performance for Coal Preparation Plants

Applicability and designation of affected facility.

The coal screener and any other affected coal processing equipment associated with Source P107 are subject to 40 CFR Part 60 Subpart Y, sections 60.250 through 60.258. The permittee shall comply with all applicable requirements pertaining to the Source ID P107 coal prep processing equipment authorized herein as specified within 40 CFR sections 60.250 through 60.258.

010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6580]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What is the purpose of subpart ZZZZ?

The diesel-fired engine incorporated in Source P107 is subject 40 CFR Part 63 Subpart ZZZZ, sections 63.6580 through 63.6675. The permittee shall comply with all applicable requirements pertaining to the Source ID P107 engine authorized herein as specified within 40 CFR sections 63.6580 through 63.6675.



SECTION E. Source Group Restrictions.



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.



SECTION H. Miscellaneous.

The following air contamination sources are considered to be of minor significance to the Department and have been determined to be exempt from permit requirements. However, this determination does not exempt the sources from compliance with all applicable air quality regulations specified in 25 Pa. Code Chapters 121-145:

- (1) three 1,000-gallon diesel aboveground storage tanks
- (2) one 250-gallon diesel aboveground storage tank
- (3) one 10,000-gallon diesel aboveground storage tank
- (4) one portable plasma cutter
- (5) five acetylene torches
- (6) two arc welders
- (7) six 150,000 Btu per hour portable space heaters
- (8) Wet lime slurry bin and associated deliveries of the wet lime slurry by truck

*

This operating permit was revised on March 9, 2015, for the removal of a fabric collector (Control Device C101A) and a wet centrifugal collector (Control Device C101B) from Source P101. Source P107 was incorporated into the revised operating permit.

This operating permit was administratively amended on July 18, 2017, for a change of the Responsible Official.



***** End of Report *****
